



Dart Aerospace Ltd.  
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**D205-541-055**  
**Job Sheet 192347**



**Part No:** D205-541-055

**Job Qty:** 1 pcs

**Part Name:** Bell Medium Basket Quick Release Retrofit



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/21/19

**Job Tracking No:**

**Due Date:** 3/28/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV B IPP REV:A 16.12.06 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 3/28/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |           |          |



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**Container No:** S165240



**Part:** D205-541-055

**Job No:** 192347

**Serial No/Batch:** S165240

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH96-120 Issue 2, FAA STC SR00696

Fg019

|                                                                                                                           |                             |       |         |           |                        |                         |
|---------------------------------------------------------------------------------------------------------------------------|-----------------------------|-------|---------|-----------|------------------------|-------------------------|
|                                                                                                                           |                             |       |         |           | Packaging 1 - 32       |                         |
|                                                                                                                           |                             |       |         |           | Packaging 1 - 33       |                         |
|                                                                                                                           |                             |       |         |           | Packaging 1 - 34       |                         |
|                                                                                                                           |                             |       |         |           | Packaging 1 - 35       |                         |
|                                                                                                                           |                             |       |         |           | Packaging 1 - 36       |                         |
| 120                                                                                                                       | QC 4                        | 1 pcs | 3/28/19 | 0.00 0.00 | QC 4 - 28              |                         |
|                                                                                                                           |                             |       |         |           | QC 4 - 58              |                         |
|                                                                                                                           |                             |       |         |           | QC 4 - 69              | MAR 25 2019 DAS 69 9-59 |
|                                                                                                                           |                             |       |         |           | QC 4 - 9               |                         |
|                                                                                                                           |                             |       |         |           | QC 4 - 46              |                         |
| 130                                                                                                                       | Packaging 3-1 - Stock - B4B | 1 pcs | 3/28/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | MAR 25 2019 DAS 69 9-59 |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 2 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 3 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 4 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 5 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 6 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 7 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 8 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 9 - B4B  |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 10 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 11 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 12 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 13 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 14 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 15 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 16 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 17 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 18 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 19 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 20 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 21 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 22 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 23 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 24 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 25 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 26 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 27 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 28 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 29 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 30 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 31 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 32 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 33 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 34 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 35 - B4B |                         |
|                                                                                                                           |                             |       |         |           | Packaging 3 - 36 - B4B |                         |
| 135                                                                                                                       | DC - 1 - B4B                | 1 pcs | 3/28/19 | 0.00 0.00 | DC - 1 - B4B           | DAS 21 9-58 MAR 25 2019 |
|                                                                                                                           |                             |       |         |           | DC - 2 - B4B           | 9-58                    |
| 140                                                                                                                       | QC 21 - FG                  | 1 pcs | 3/28/19 | 0.00 0.00 | QC 21 - FG - 21        |                         |
|                                                                                                                           |                             |       |         |           | QC 21 - FG - 70        |                         |
|                                                                                                                           |                             |       |         |           | QC 21 - SA - 53        | DAS 21 9-58 MAR 25 2019 |
| Part Op 120 - (QC4- 100% Inspect kits for completeness)                                                                   |                             |       |         |           |                        |                         |
| Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-541-055 |                             |       |         |           |                        |                         |
| 135 - Photocopy bluefile & type labels per PPP D205-541-055 CHG001                                                        |                             |       |         |           |                        |                         |
| 140 - (QC21- Final Inspection - Work Order Release)                                                                       |                             |       |         |           |                        |                         |

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### Job BOM

| Part / Item   | Component Name        | Quantity     | Operation                  | Container  |
|---------------|-----------------------|--------------|----------------------------|------------|
| D2690-6       | Lanyard               | 3 pcs (3 ea) | 110-Packaging 1 - Pick Kit | S149981    |
| D5407-041     | Strut Assembly        | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | E155869    |
| D5407-043     | Strut Assembly        | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | F154742    |
| D5407-045     | Strut Assembly        | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | F155887    |
| D5457-1       | Mounting Lug          | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | B155888    |
| D5458-1       | Bushing               | 2 pcs (2 ea) | 110-Packaging 1 - Pick Kit | E154744    |
| MS17984-C411  | Quick Release Pip Pin | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | FM136579   |
| MS17984-C413  | Quick Release Pin     | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | S143759    |
| MS17984-C510  | Pin, Quick Release    | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | FM136295-2 |
| NAS1149D0416J | Washer                | 3 Ea (3 ea)  | 110-Packaging 1 - Pick Kit | FM131511   |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | D2690-6        | 3        | 36        | 0         |
|                            | D5407-041      | 1        | 3         | 0         |
|                            | D5407-043      | 1        | 4         | 0         |
|                            | D5407-045      | 1        | 2         | 0         |
|                            | D5457-1        | 1        | 5         | 0         |
|                            | D5458-1        | 2        | 8         | 0         |
|                            | MS17984-C411   | 1        | 5         | 0         |
|                            | MS17984-C413   | 1        | 35        | 0         |
|                            | MS17984-C510   | 1        | 7         | 0         |
|                            | NAS1149D0416J  | 3        | 2,069     | 0         |

### Part Specifications

Specifications could not be found.